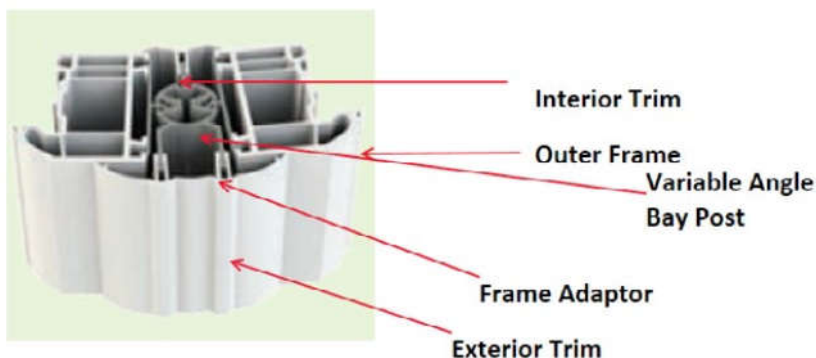


145° - 180° VARIABLE ANGLE BAY

Description - Post that connects the windows in a bay configuration-able to be angled as required between 145° and 180°



Product Codes:

482055 (145° - 180° Variable Angle Pole)

WWL143 (Frame Adaptor)

DBI.**FLF** *Internal Trim)

DBO.**FBS** (Exterior Trim)

Please note the highlighted part of the code is colour dependent.

- Jack C jacking post if required (Reinforcing deduction 100mm)

lxx (cm⁴) – 8.2
lyy (cm⁴) – 2.91

Frame deductions PER SIDE

ANGLE (deg)	DEDUCTION (mm)	ANGLE (deg)	DEDUCTION (mm)
171	14	177	15.8
173	14.6	179	16.4
175	15.2		

How to process on Window Designer:

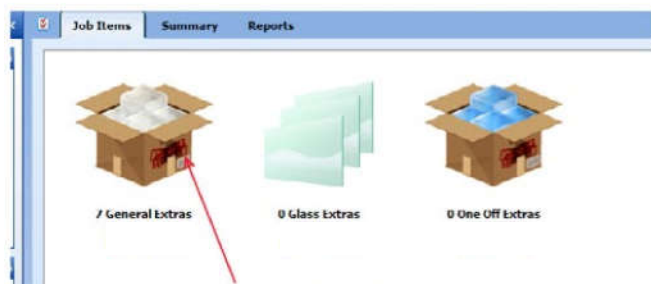
Set your required angles between 145° and 180°

Set poles to 'SPLAY'.

Once the above has been carried out, WD will automatically default to the 4820545 post (for angles 171° - 179° Variable Angle Pole).

145° - 180° VARIABLE ANGLE BAY

How to Process a Stock order on Window Designer:



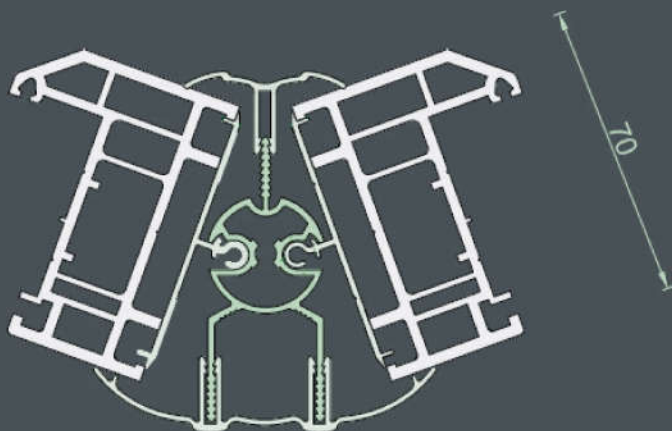
First select general extras when in the wall view.

Format the extra exactly as shown below. However you will need to adjust metre size, and select a colour for the trims too.

Material List	Qty	Size (mm)	Type	Category	Product Code	Description	Finish	Repeat
OPT0110B	1	1	Material List	Bay/Row/Col	482055	As Pole	chrome	chrome
OPT0110B	1	1	Material List	Bay/Row/Col	WH0130	Universal Adapter	chrome	chrome
OPT0110B	1	1	Material List	Bay/Row/Col	DBI/FL	Deco Inner Trim Full LF	Ant. White	chrome
OPT0110B	1	1	Material List	Bay/Row/Col	DBO/FES	Deco Outer Trim Full LF	Ant. White	chrome
Default			Standard				chrome	chrome

B 482055 VARIABLE

Covering angles 145°-180° for 70mm



NAME	482055
IXX (cm ⁴)	8.2
IYY (cm ⁴)	2.91
FRAME DEDUCTION	Varies - see website
EXTERNAL TRIM	DBO
INTERNAL TRIM	DBI/PILDT - see website
UN-FOILED	YES
FOILED	YES
JACK-ABLE	JACK-19



Screw from outside detail
Frames can be screw-fitted through the coupler into the frame before the trim is added. This allows pre-glazed frames to be installed.

U	J	70 mm	76 mm	R	D/P
Universal Product	Jack-able System	70mm System	75/76mm System	Reversible	DBI/PILDT

All our Jacks are tested to 9 Tonnes and are CE approved No. 0086-CPR-614908

HEIGHT	LOAD BEARING
900	2 Tonnes
1200	2 Tonnes
1500	1.9 Tonnes
1800	1.7 Tonnes
2100	1.4 Tonnes
2400	0.9 Tonnes

