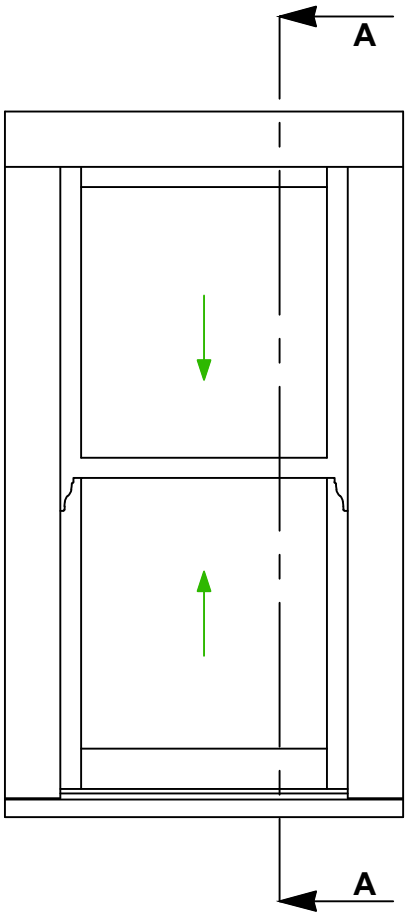
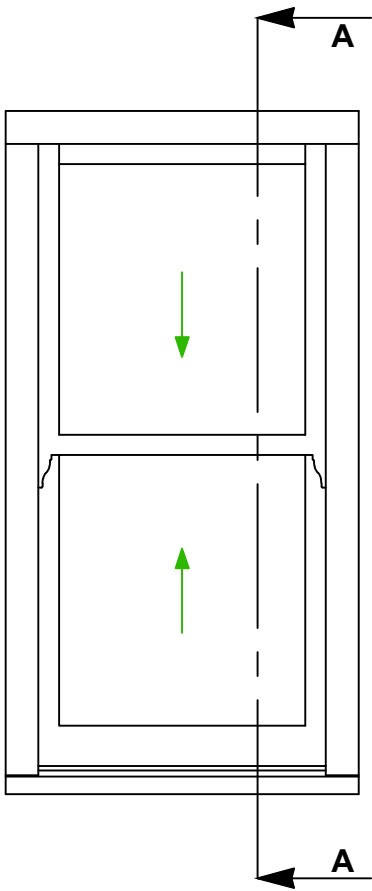
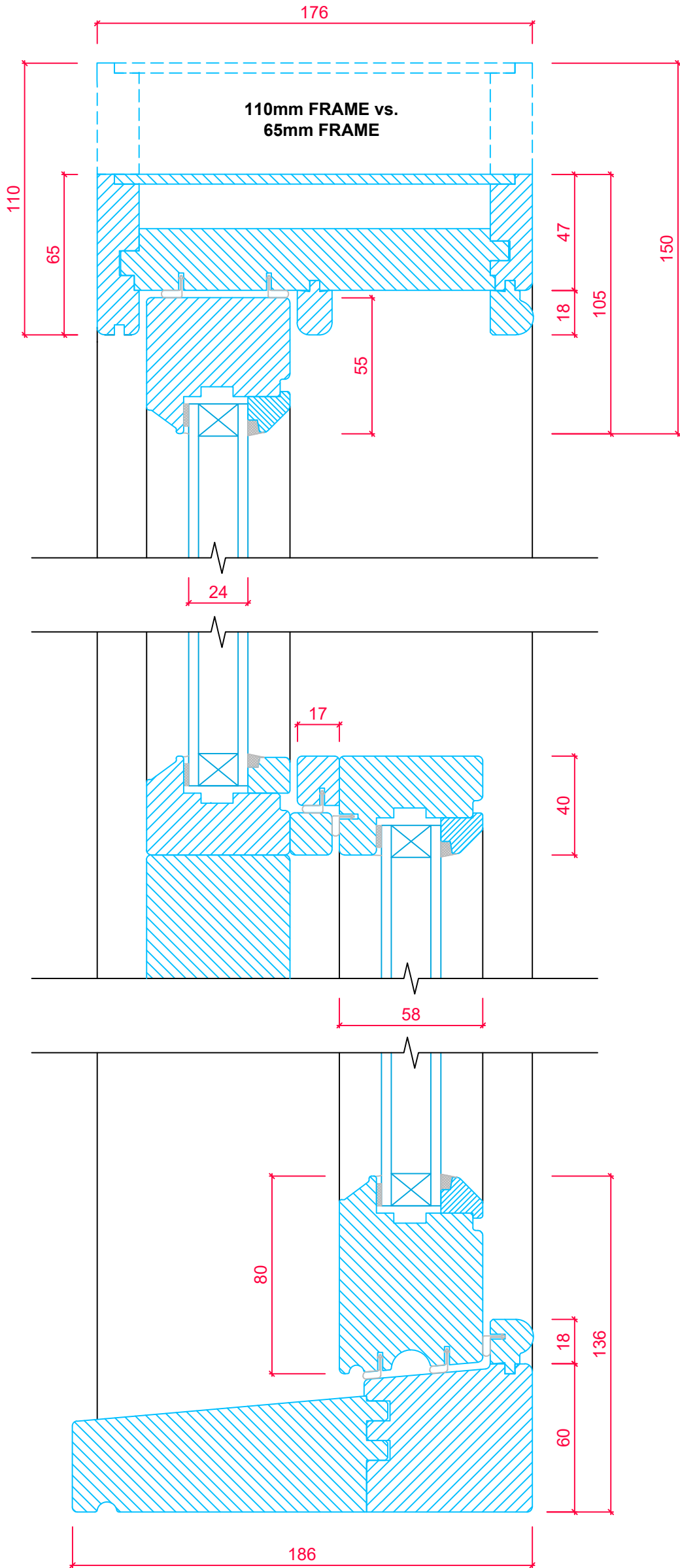




**TYPICAL 110mm-FRAME LAYOUT  
WITH TOP SASH HORNS**



**TYPICAL 65mm-FRAME LAYOUT  
WITH TOP SASH HORNS**



**SASH CROSS SECTION 'A-A'**



**TOLERANCES**  
*UNLESS OTHERWISE SPECIFIED*

ALL DIMENSIONS IN MM  
ALL LINEAR DIMENSIONS  $\pm 0.4$   
ALL ANGLE DIMENSIONS  $\pm 0.5^\circ$   
BREAK ALL SHARP EDGES 0.5

PRODUCT RANGE:  
176mm HIDDEN SPRING (*Bevel*)

TITLE  
VERTICAL SECTION DETAIL  
- TOP, MIDDLE AND BOTTOM RAILS

Rev B

DRAWN BY: AP DATE DRAWN: 01/10/2018 SCALE: 1:2, 1:15