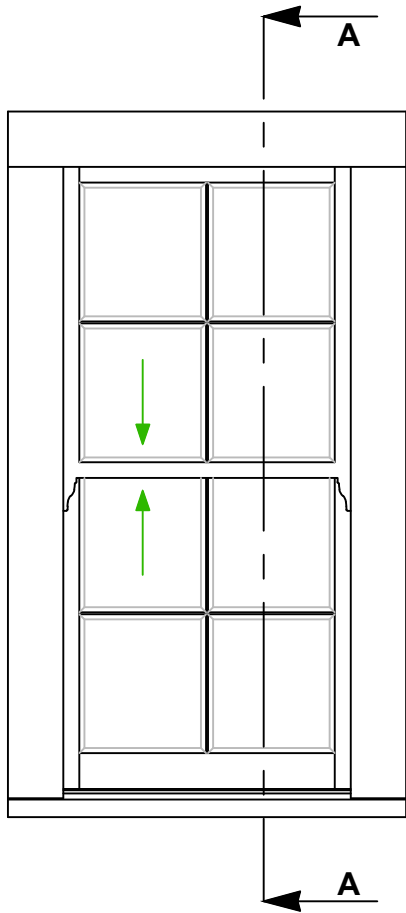
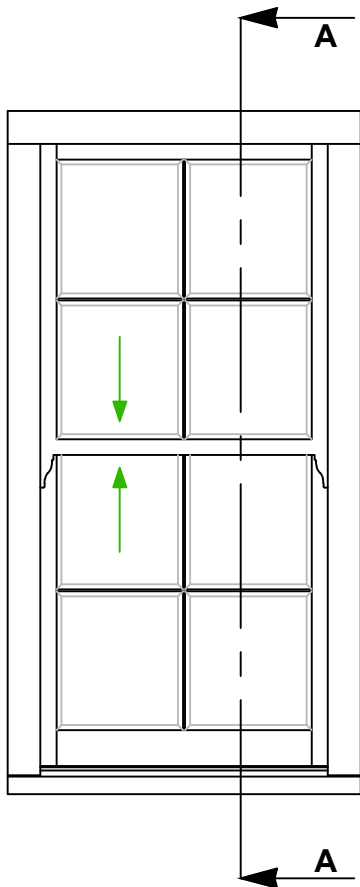
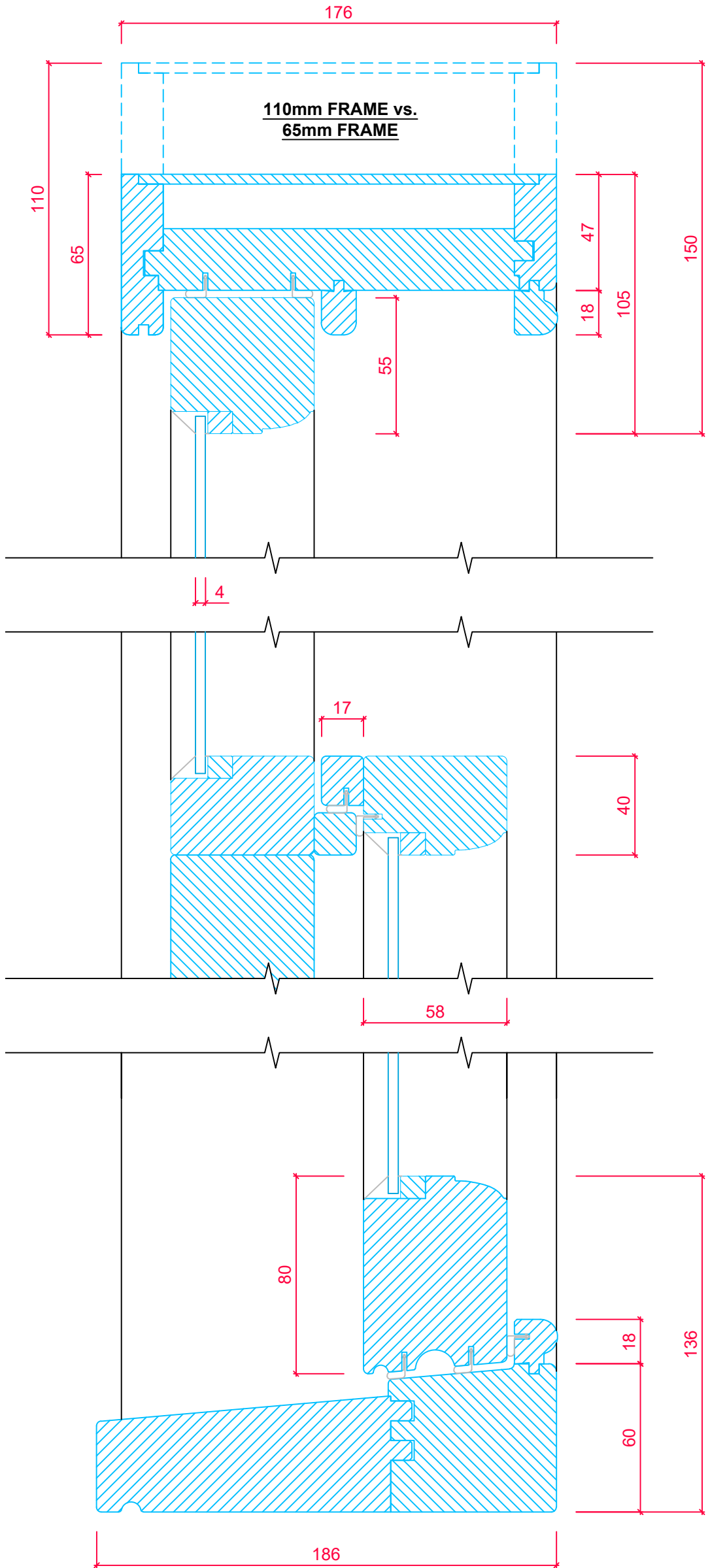




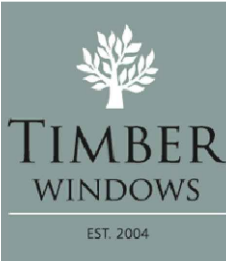
**TYPICAL 110mm - FRAME LAYOUT
WITH TOP SASH HORNS**



**TYPICAL 65mm-FRAME LAYOUT WITH
TOP SASH HORNS**



SASH CROSS SECTION 'A-A'



TOLERANCES
UNLESS OTHERWISE SPECIFIED

ALL DIMENSIONS IN MM
ALL LINEAR DIMENSIONS ± 0.4
ALL ANGLE DIMENSIONS $\pm 0.5^\circ$
BREAK ALL SHARP EDGES 0.5

PRODUCT RANGE:
176mm HIDDEN SPRING (Ovolo)
4mm Putty Glazed

TITLE
VERTICAL SECTION DETAIL
- TOP, MIDDLE AND BOTTOM RAILS

DRAWN BY: LH DATE DRAWN: 01/07/2018 SCALE: 1:2, 1:15