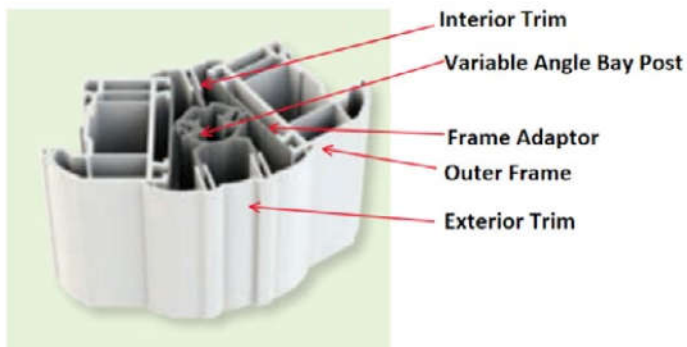


125° - 180° VARIABLE ANGLE BAYS

Description - Post that connects the windows in a bay configuration-able to be angled as required between 125° and 180°



Product Codes:

482054 (125° - 180° Variable Angle Pole)

WWL134 (Frame Adaptor)

DBI.**FLF** *Internal Trim)

DBO.**FBS** (Exterior Trim)

Please note the highlighted part of the code is colour dependent.

* Jack C jacking post if required (Reinforcing deduction 100mm)
 bx (cm²) - N/A
 by (cm²) - N/A

Frame deductions PER SIDE

ANGLE (deg)	DEDUCTION (mm)	ANGLE (deg)	DEDUCTION (mm)
120	1.5	145	9.2
125	3.1	150	10.8
130	4.6	155	12.1
135	6.2	160	13.6
140	7.7	170	16.6

How to process on Window Designer:

Layout Details Expand

Bay Sizes

..... D/A Height incl Cill: 1000

..... Facet A: 500

..... Facet B: 500

..... Facet C: 500

..... Angle A: 130.00

..... Angle B: 130.00

Bay Details

..... Group (MUST BE SELECTED): Casement Window - (DUAL)

..... Finish 1 (MUST BE SELECTED): White

..... Finish 2 (MUST BE SELECTED): DEFAULT

..... Finish 5 (MUST BE SELECTED): Sculptured

..... Poles (MUST BE SELECTED): **SPLAY - (DUAL)**

..... Load Bearing: ☐

..... Cill (MUST BE SELECTED): **Use window cills**

..... Reinforce Cill: ☒

..... Locations:

..... 1: Style No: 101

..... 2: Style No: 101

..... 3: Style No: 101

..... Transom Drop: 375

..... Horns Override Size: ☐

Set your required angles between 125° and 180°

Set poles to 'SPLAY'.

Once the above has been carried out, WD will automatically default to the 482054 post (for angles 120° - 170° Degrees Variable Angle Pole).

125° - 180° VARIABLE ANGLE BAYS

How to Process a Stock order on Window Designer:

First select general extras when in the wall view.

Format the extra exactly as shown below. However you will need to adjust metre size, and select a colour for the trims too.

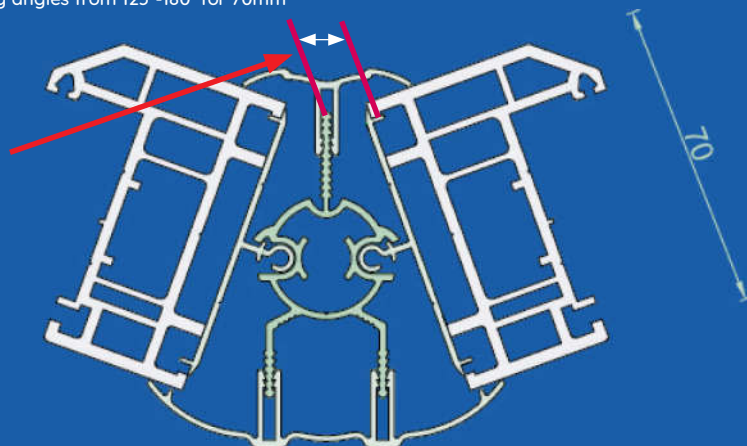
Material List	Qty	Size (mm)	Type	Category	Product Code	Description	Finish1	Finish2
OPTPR16B	1	1	Material List	Bay/Bow/Cone	482054	AD Pile	chrome	chrome
OPTPR16B	1	1	Material List	Bay/Bow/Cone	1601134	Universal Adapter	chrome	chrome
OPTPR16B	1	1	Material List	Bay/Bow/Cone	DBI P/F	Deco Inner Trim F of LF	Not White	chrome
OPTPR16B	1	1	Material List	Bay/Bow/Cone	DBI TBS	Deco Outer Trim F of LF	Not White	chrome

B 482054 VARIABLE

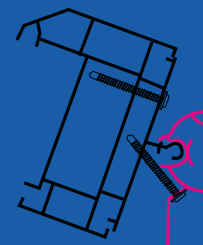
Covering angles from 125°-180° for 70mm

Measuring bay deductions

ANGLE (deg)	DEDUCTION (mm)	ANGLE (deg)	DEDUCTION (mm)
120	1.5	145	9.2
125	3.1	150	10.6
130	4.6	155	12.1
135	6.2	160	13.6
140	7.7	170	16.6



NAME	482054
IXX (cm ⁴)	7.77
IYY (cm ⁴)	2.79
FRAME DEDUCTION	Varies - see website
EXTERNAL TRIM	DBO
INTERNAL TRIM	DBI/PILDT
UN-FOILED	YES
FOILED	YES
JACK-ABLE	JACK-2



Screw fix adapter to frame. When in position screw fix from outside face to secure final location

U	J	60 mm	70 mm	R	D/P
Universal Product	Jack-able System	60mm System	70mm System	Reversible	DBI/PILDT

All our Jacks are tested to 9 Tonnes and are CE approved No. 0086-CPR-614908

HEIGHT	LOAD BEARING
900	2 Tonnes
1200	2 Tonnes
1500	1.9 Tonnes
1800	1.4 Tonnes
2100	1.1 Tonnes
2400	0.9 Tonnes

